



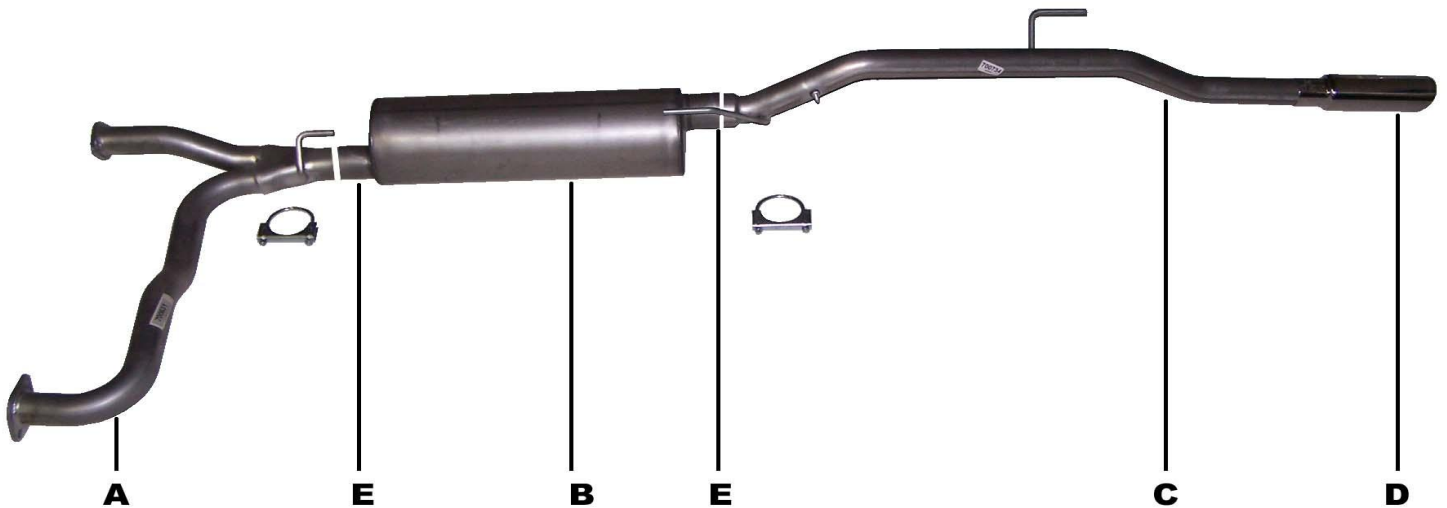
# INSTRUCTION MANUAL

## CAT-BACK STAINLESS SINGLE REAR EXHAUST

### NISSAN XTERRA

#### 4.0L 4WD 4DR

### PART # 612215



ITEM	PART #	QTY	DESCRIPTION
A	883-700631S	1	2.50" STAINLESS Y-PIPE W/GP-110 FLG
B	421887	1	STAINLESS SUPERFLOW MUFFLER
C	967-700734S	1	2.50" STAINLESS TAILPIPE W/WELDED HGR
D	500374	1	3.50" STAINLESS TIP
E	OHD300	2	3.00" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 PM.

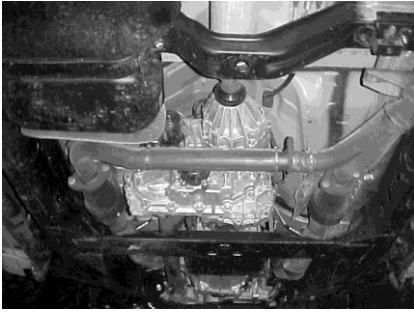
# EXHAUST INSTALLATION #612215

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

**DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

1/2", 9/16", 14MM & 12MM Socket, WD-40, Jack Stand, Hacksaw



LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART #'S TO THE DRAWING. TO REMOVE THE STOCK EXHAUST REMOVE IT FROM THE 2 BOLT FLANGES, LOCATED IN FRONT OF YOUR FACTORY MUFFLER. NEXT, CUT OFF YOUR STOCK TAILPIPE BEHIND YOUR MUFFLER. DO NOT DISCARD YOUR FACTORY HARDWARE, YOU WILL RE-USE IT.



INSTALL OVERAXLE TAILPIPE # C INTO MUFFLER 1 1/2"-2". SECURE TO THE MUFFLER USING CLAMP # E. DO NOT TIGHTEN.



INSTALL Y-PIPE # A ONTO YOUR EXISTING STOCK FLANGES. INSERT HANGER INTO RUBBER GROMMET. USE YOUR FACTORY HARDWARE TO SECURE. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS TIP TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL YOUR FLANGES, CLAMPS, ETC. STARTING FROM THE FRONT AND WORKING YOUR WAY BACK. TO CLEAN YOUR STAINLESS TIP USE A STAINLESS CLEANER.



INSTALL MUFFLER # B ONTO HEAD PIPE # A 1-1/2" TO 2" WITH THE LOUVERS FACING TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER. USE CLAMP # E. TO SECURE THE MUFFLER TO THE HEAD PIPE. DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO THE LOUVERS. OUTLET OF MUFFLER WILL BE AT THE 1 O'CLOCK POSITION.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...**